

DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3267	REV. B SHEET 1 OF 2
DATE 05.06.08		TITLE BASKET LID ASSEMBLY	SCALE NTS
A	04.02.02	NEW ISSUE	
B	05.06.08	ADD SHIM UNDER HINGES	

RELEASED05.08.19 *[Signature]***UNDER REVIEW**
08.02.05 *[Signature]*TUBING TO BE
CHANGED TO 0.065
WALL**PARTS LIST:**

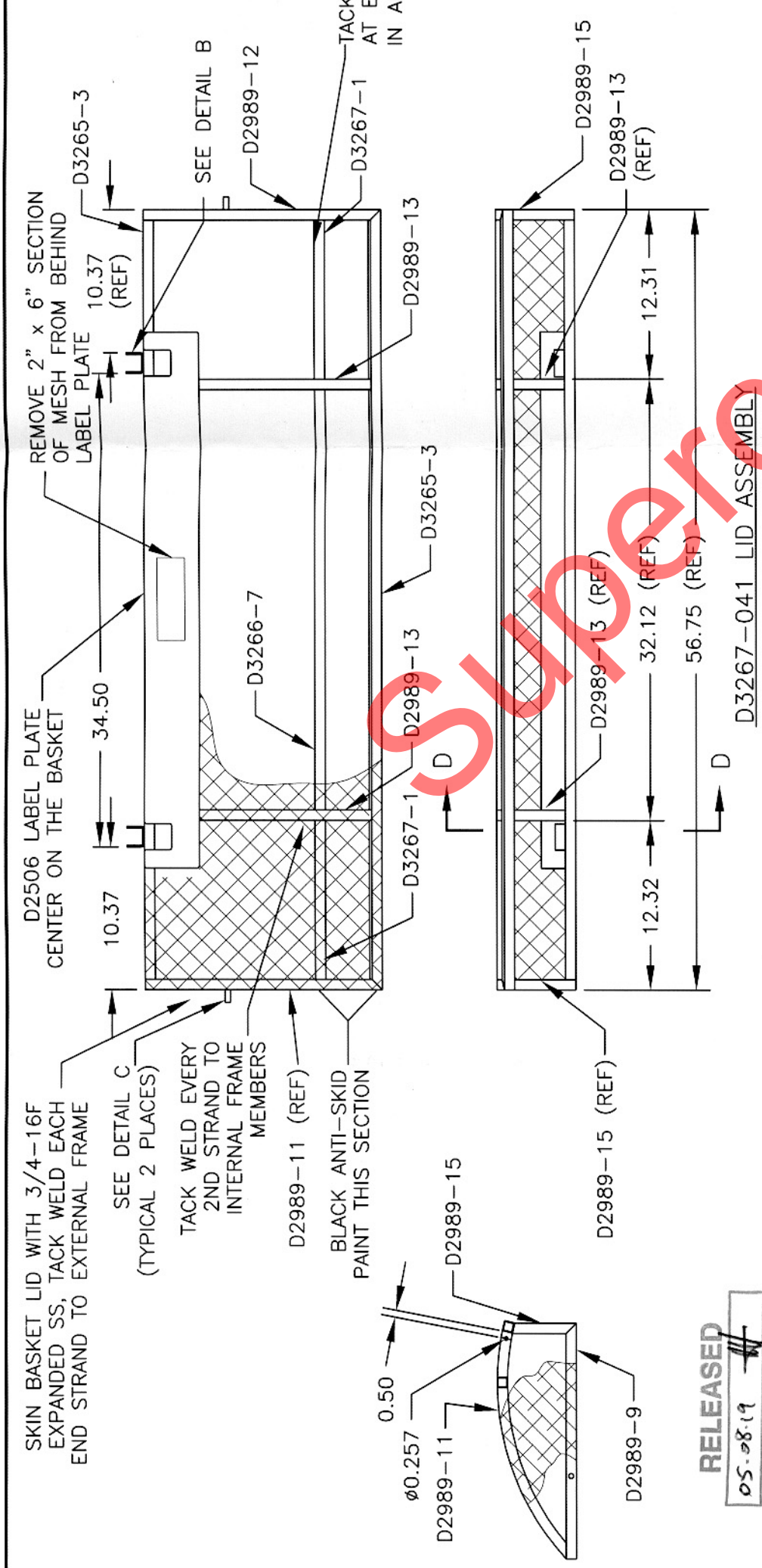
Qty -041	Qty -043	Part Number	Description
X		D3267-041	BASKET LID ASSEMBLY (OUTSIDE)
	X	D3267-043	BASKET LID ASSEMBLY (INSIDE)
	1	D2989-1	STRUT
	1	D2989-2	STRUT
	1	D2989-3	STRUT
	1	D2989-4	STRUT
	2	D2989-5	STRUT
	2	D2989-7	STRUT
1		D2989-9	STRUT
1		D2989-10	STRUT
1		D2989-11	STRUT
1		D2989-12	STRUT
2		D2989-13	STRUT
2		D2989-15	STRUT
2		D2327-3	SPACER BUSHING
1		D2506	LABEL PLATE
1		D2512-7	STRUT
2		D2581	MOUNTING BRACKET
	2	D3182-1	HINGE
2	2	D3265-3	STRUT
1		D3266-7	STRUT
2		D3267-1	STRUT
	2	D3442-3	SHIM

NOTES:

- 1) FRAME MATERIAL: AISI 304/316 SS, 3/4 x 3/4 x 0.060 WALL SQUARE TUBING
(REF. DART SPEC M304TS0.750W.060)
- 2) MESH MATERIAL: 3/4-16F EXPANDED SS (REF. DART SPEC M304EX0.75-16F)
- 3) WELD PER DART QSI 004
- 4) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3.
BLACK ANTI-SKID PAINT AS INDICATED PER DART QSI 005 4.4. SPRAY PAINT
INSIDE SURFACE BLACK PRIOR TO APPLYING ANTI-SKID.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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RELEASED
05-08-19

UNDER REVIEW
03-02-05 PH
TUBING TO BE
CHANGED TO 0.065
WALL

TACK WELD EVERY 2ND STRAND TO INTERNAL FRAME MEMBERS

SEE DETAIL A

D3182-1 HINGE

SKIN BASKET LID WITH 3/4-16F EXPANDED SS, TACK WELD EACH END STRAND TO EXTERNAL FRAME

DETAIL E

ø0.257 (TYP 5 PLACES)

1.750 (TYP 2 PLACES)

D3182-1 HINGE

DETAIL E
(SCALE 1:2)
(TYP BOTH ENDS)

D3442-3 SHIM

DETAIL C
SPACER INSTALLATION

SECTION D-D

DETAIL A
WELD ALL JOINTS
AS SHOWN

DETAIL B

D3267-043 LID ASSEMBLY

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DESIGN	DRAWN BY	DART AEROSPACE LTD.	REV. B
DS	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	SHEET 2 OF 2
DATE		D3267	SCALE
05.06.08		TITLE	1:10
		BASKET LID ASSEMBLY	